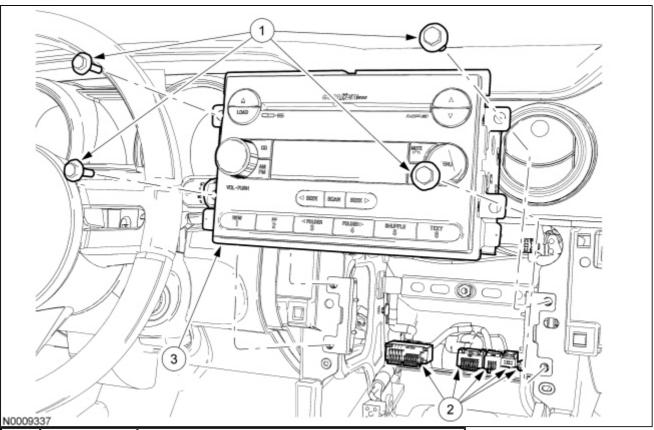
## **Audio Control Module (ACM)**



Item	Part Number	Description
1	W705314S	Audio Control Module (ACM) screws (4 required)
2		ACM electrical connectors (part of 14401)
3	18C815	<u>ACM</u>

## **Removal and Installation**

**NOTE:** It is not necessary to remove the Audio Control Module (ACM) to retrieve the part number. For additional information, refer to <u>Audio Unit Part Number Retrieval</u> in this section.

**NOTE:** If installing a new navigation <u>ACM</u>, remove the navigation DVD, if possible, before sending the <u>ACM</u> to an authorized audio system repair facility.

1. **NOTE:** Module configuration is only required if a new <u>ACM</u> is being installed.

Upload the <u>ACM</u> configuration information to the scan tool. For additional information, refer to <u>Section 418-01</u>, to carry out Programmable Module Installation (PMI).

- 2. Remove the instrument panel center finish panel. For additional information, refer to Section 501-12.
- 3. Remove the 4 screws and the ACM.
  - Disconnect the electrical connectors and the antenna lead-in cable.
- 4. To install, reverse the removal procedure.
  - Download the configuration information to the <u>ACM</u>. For additional information, refer to <u>Section</u> 418-01, to carry out PMI.

